



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW1691A0000-01
Job Sheet 196408



7

Part No: RBW1691A0000-01

Job Qty: 6 pcs

DAG

Part Name: Main Landing Gear Jacking Adaptor

21



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/12/19

Job Tracking No:

Created By: Patrick Lussier

Due Date: 7/9/19

Description:

Type: Stock

Note: DWG RBW1691A0000-01 Rev 2 IPP Rev. A 19.05.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
115	Purchasing	6 pcs	7/9/19	7/9/19	0.00	0.00	Purchasing - 1		DP JUL 02 2019
							Purchasing - 2		
							Purchasing - 3		
116	Packaging 2-1 - Receive - B4B	6 pcs	7/9/19	7/9/19	0.00	0.00	Packaging 2 - 1 - B4B		DP JUL 02 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S195258



Part: RBW1691A0000-01

Job No: 196408

Serial No/Batch: S195258

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/02/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
117 QC 6	6 pcs	7/9/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
120 Packaging 3-1 - Stock - B4B	6 pcs	7/9/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
130 QC 21 - FG	6 pcs	7/9/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 115 - -Issue P/O to ARROW TECH MACHINE WORKS ; P/O _____ -Manufacture RBW1691A0000-01 as per
 Descriptions: DWG. -Certificate of Conformity is required

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW1691A0000-01p	Main Landing Gear Jacking Adaptor	6 pcs (1 ea)	115-Purchasing	5195247

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
115-Purchasing	RBW1691A0000-01p	6	0	0

Part Specifications	
Specifications could not be found.	

Plex 6/12/19 1:55 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB043633



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: POHB043633

PO Date: 6/4/19

Due Date: 7/9/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	195988	RBW1691A0000-01p			Main Landing Gear Jacking Adaptor REV 2	Firmed	-	6/27/19	1 pcs	0 pcs	1 pcs	\$1,110.42/pcs	\$1,110.42
1 X JUN 26 2019													
Line Item Note 250 \$ Expediting charge / Premium													
2	196408	RBW1691A0000-01p			Main Landing Gear Jacking Adaptor REV 2	Firmed	-	7/9/19	6 pcs	0 pcs	6 pcs	\$860.42/pcs	\$5,162.52
X7 JUL 9 2 2019													
Grand Total:													\$6,272.94

DAS
40
9:59

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

[Signature]

Plex 6/12/19 1:53 PM dart.lussier.patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 607

Date: 7/1/2019
PO Ref: HB043633
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty

7

Item

MAIN LANDING GEAR JACKING ADPTER

Part No.

RBW1691A0000-01

RECEIVED
JUL 02 2019
DART AEROSPACE LTD.

Received by:

Packaged by: J.M.C

Checked by: AHP

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: HB043633

Dated: 7/01/2019

Our Order / Job No: HB043633-2AWT

Order Qty: 7

Part Name: MAIN LANDING GEAR JACKING ADAPTER

Part Number RBW1691A0000-01

DAS
40
9-89

Lot Size: N/A

Ship Date: 7/01/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW1691A0000-01

Rev: 2

Material Size and Type: -1/ H13 STEEL; -3/4140 Q&T

Material Specifications: STEEL: ASTM A681; Q&T: ASTM A108

Heat Treatment: 52.0 HRC – 52.0 HRC

Plating/Finish: NICKLE PLATE: MIL-P-6859

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date:

7/2/19

Signed:

Herman M. Lohd

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com